



Intafloors IFA505

Spray Contact Adhesive (20L)



INTAFLOORS IFA505 SPRAY CONTACT ADHESIVE is a premium quality, sprayable contact adhesive featuring high heat resistance, good spray ability, early strength coupled with a good working tack life.





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505 SPRAY CONTACT ADHESIVE gives strong adhesion to a wide range of materials including decorative plastic laminates, Timber, Veneer, MDF, etc. Not recommended for bonding Polystyrene or for exterior applications.

Surface Preparation

Surfaces must be clean, dry and free from oil, dust and other foreign materials.

Application

505 Spray Contact Adhesive is designed for application by spray using suction feed or pressure pot equipment. Apply an even coating of adhesive to both surfaces, covering at least 80% on each surface.

Highly porous or absorbent surfaces may require two coats. Allow the first coat to tack off before applying the next. Allow the adhesive to dry for approximately 5-15 minutes (depending on atmospheric conditions) or until the surface can be touched without any adhesive transfer. Align surfaces then join by applying even and firm pressure, avoiding air entrapment

Bonding of materials should occur within 20 minutes of adhesive application for optimum bond strength – if left longer, a light spray coat to both surfaces should be reapplied to reactivate the adhesive.

Storage & Shelf Life

Store in a cool, dry place, out of direct sunlight and away from all sources of ignition.

Storage areas must be well ventilated and comply with Local, State and Federal regulations. For maximum shelf life, store between 10°C and 20°C.

Shelf life is up to 2 years when stored in original, unopened containers, under the above conditions.

Coverage

Approx. 8-10m² per litre on one surface

Clean Up

Use a Cleaner/Thinner to clean up equipment and excessive adhesive.

Cleaner/Thinner is NOT recommended for removing adhesive from vinyl or lacquered surfaces.

Highly Flammable

Avoid contact with skin and breathing vapour

Properties

BASE - Polychloroprene

OPEN TIME- Approx. 20 mins @ 20°C

COLOUR - Cream

WATER RESISTANCE - Good but not for continuous immersion

SOLIDS CONTENT - Approx. 17%

TACK UP TIME 10 – 15 mins @ 20°C

Health & Safety

If poisoning occurs contact a doctor or poisons centre

Please refer to the Material Safety Data Sheet which is available on request. The solvents contained within this product are Highly Flammable.

Packaging

Available in 20L

IFA505-20L

The application, use and processing of our products is the responsibility of the user. Any technical or other advice, information or data provided by us, whether verbally, in writing or by way of trials or tests, is given without guarantee or warranty. Refer to Material Safety Data Sheets for information on Storage & Handling, Health and Safety, and Transport.

ASTM International, formerly known as the American Society for Testing and Materials: www.astm.org

www.intafloors.com.au



For the Smarter Tradesman